



Doc. No:	PRODUCT SPECIFICATION SHEET		Rev. No.
	DESCRIPTION : FIG LINERS 90MM X 90MM		001
Page 1 of 2	Approved by:	Name: Yagen Padayachee Title: MD	Effective Date 09/07/2015
			Revised Date 20/11/2018

Customer:				
1	Packaging Attribute			
1.1	Type of Packaging	Perforated black coated fabric Fig liner		
1.2	Material Specification	Polyethylene\Fluff Pulp\Adhesive\Polypropylene		
1.3	Actual material shelf life (finished goods) at correct storage conditions	6 months from the date of production at ambient temperatures Shelf Life includes the total span of the Fig liner storage and tray Fig usage time		
1.4	Recommended Storage Shelf life of material at Customers Warehouse/Stores	Variable - 6 months from the date of production of packaging Shelf Life includes the total span of the Fig liner storage and tray Fig usage time		
1.5	Recommended storage conditions	Fig liners need to be stored at ambient temperatures in dry conditions.		
2.	Certificate of Conformance Release Criteria			
2.1	Liner width (mm)	90	Tolerance (Min/max values)	+/- 2mm (88-92mm)
2.2	Liner length (mm)	90	Tolerance (Min/max values)	+/- 2mm (88-92mm)
2.3	Liner Substance (gsm) Golden isles Fluff pulp	765	Tolerance (Min/max values)	+/- 10gsm (755-775gsm)
2.4	Liner Weight (g)	0.96g	Tolerance (Min/max values)	+/- 0.02g (0.94g – 0.98g)
2.5	Liners per sleeve (count)	100	Tolerance (Min/max values)	None
2.6	Sleeves per Bale (count)	20	Tolerance (Min/max values)	None
2.7	Liners per Bale (count)	2000	Tolerance (Min/max values)	None
2.8	Weight (kg) at 2000 Liners (excluding packaging material)	1.9kg	Tolerance (Min/max values)	+/- 0.04kg (1.86kg– 1.94kg)

3	Functionality of Material			
3.1	Food contact material (Yes/No)	YES		
3.2	Absorbent Capacity (g) Mass-1 Liner + moisture (water)	13	Tolerance (Min/max values)	+ - 1g (12g – 14g)
	Absorbent Capacity (g) Mass-Moisture in 1 Liner (water)	10	Tolerance (Min/max values)	+ - 1g (9g– 11g)
	Absorbent Capacity (g) Mass-1 Liner + moisture (Saline)	26	Tolerance (Min/max values)	+ - 1g (25g – 27g)
	Absorbent Capacity (g) Mass-Moisture in 1 Liner (Saline)	23	Tolerance (Min/max values)	+ - 1g (22g – 24g)
	Rate of absorbency (60 seconds)	15	ml / min	
4	Food Safety and Traceability			
4.1	Labeling of material (traceability)	Printed AZAPAK box. Printed outside of box: product Description		
4.2	Legality and Safety for Product Usage and Storage	<ul style="list-style-type: none"> • Components used are approved for food contact applications. • Direct food contact on polyethylene side only • This product is compliant with Food Safety legislation in South Africa • Stated food safety compliance applies across all food stuff categories • No post consumer recycled material is used in this product • Safe for use in food contact storage applications at applicable temperatures for the food type being stored • Do not use in any cooking processes • Keep out of the reach of small children • Store in dry conditions at ambient temperatures 		
5	Rejection criteria	Out of specification		
6	Packaging Configuration	2000 units in a food safe liner		
7	Delivery Vehicle (locked/sealed/closed)	Sealed sides.		
8	Delivery Conditions	Hygienically clean, dry.		
9	Quality & Food Safety Certification	ISO 9001/2015 ISO 22000/2005 HACCP		

APPROVAL:

Supplier Representative:

Name	Yagen Padayachee
Designation	MD
Date	20/11/2018
Signature	<i>M Padayachee BPharm MBA</i>

Customer Representative:

Name	
Designation	QA Manager
Date	20/11/2018
Signature	<i>V Billiyam</i>